

**Work Order ID 67231**

Monday, March 14, 2011 6:41:13 AM

Page 1

Item ID: D3417-9

Accept

Revision ID:

Item Name: Washer

Start Date: 3/14/2011 Start Qty: 20.00

Required Date: 3/17/2011 Req'd Qty: 20.00

Reference:

*11.03.14*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3417

F

100

0.00



Hardinge CNC LATHE SMALL

Doosan

Memo

0.00

Doosan Lathe

1-Turn as per Folio FA954

Folio Rev: *N/A*Dwg D3417 Rev: *F*

2-Deburr

*SA 11/3/15**20*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SA 11/3/15**20*



# Picklist Print

Monday, March 14, 2011 6:41:08 AM

Page 1

Work Order ID: 67231



Parent Item: D3417-9



Parent Item Name: Washer

Start Date: 3/14/2011

Required Date: 3/17/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: Ipp Rev:A New Issue 10-08-03 JLM Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELNR1.2500

Purchased

No

f

24.7010

0.623158



DELIN ROUND BAR 1.25"

SA 11/3/16

Location

Loc Qty

Loc Code

MAT

24.701

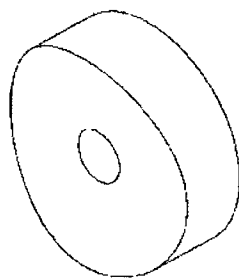
114586

19.3

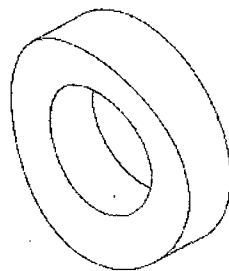
114733

5.401

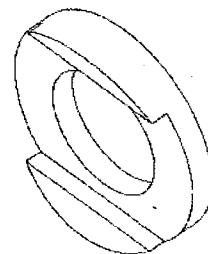
62 Rt



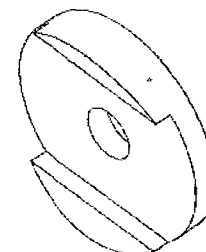
**D3417-1 WASHER**



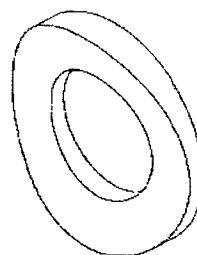
**D3417-3 WASHER**



**D3417-5 WASHER**



**D3417-7 WASHER**



**D3417-9 WASHER**

*w/o 67231*

**RELEASED**  
2010-09-15

**NOTES:**

1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD  
REF DART SPEC M-DELRIN-R  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR  
REF DART SPEC M-DELRIN-B  
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET  
REF DART SPEC M-DELRIN-S

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 01B UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: D3417-1, 0.020 lbs  
D3417-3, 0.010 lbs  
D3417-5, 0.010 lbs  
D3417-7, 0.010 lbs  
D3417-9, 0.004 lbs

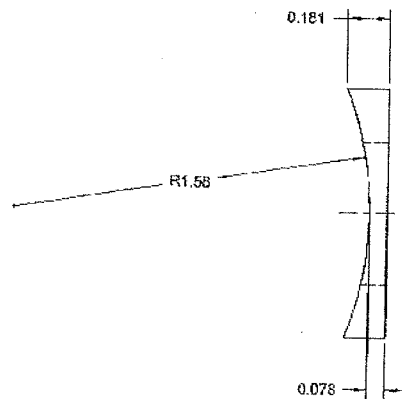
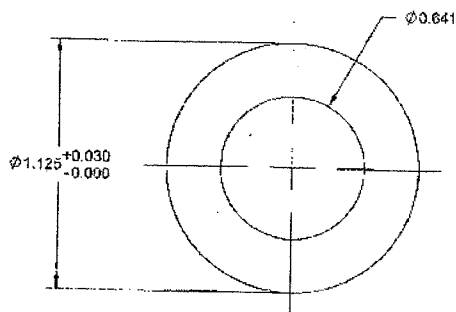
REV.	DESCRIPTION	BY	DATE
F	ADD D3417-9 (ZN B5-3)	9C	10.07.26
E	ADD D3417-7 (ZN A2-2)	RF	03.06.90
D	ADD -5 WASHER (ZN B2-1, B2-2). REFORMAT TO 'B' SIZE & UPDATE TO CURRENT STANDARDS. REASON: INSTALLATION OF NEW TOW RING	AJS	09.07.08
C	REMOVE CORE, WIDEN	PH	05.05.30
B	CHANGE TO ROUND WASHER	PH	05.03.10
A	NEW ISSUE	PH	05.03.31

DESIGN	SC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3417</b> TITLE <b>WASHER</b> SCALE NTS
DRAWN	SC	
CHECKED		
MFG. APPR.		
APPROVED		REV. F
DE APPR.		SHEET 1 OF 3
DATE	10.07.26	

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w/067231



**D3417-9 WASHER**





**RELEASED**  
2010-09-15

DESIGN	SC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	SC	DRAWING NO. <b>D3417</b>	REV. F
MFG. APPR.		TITLE <b>WASHER</b>	SHEET 3 OF 3
APPROVED		SCALE	NTS
DE APPR.		DATE <b>10.07.26</b>	

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## FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	11/3/15	Date:	11/03/15	Date:	

Rev	Date	Change	Revised by	Approved
A	10.11.08	New Issue	KJ 